





# All Weather Cladding Technical Sheet

Model	Photo	Dimension
US09		142 x 13 mm (5.5 x 0.5 in)
US30		142 x 13 mm (5.5 x 0.5 in)
US31		142 x 13 mm (5.5 x 0.5 in)

Model	Photo	Dimension
US44		47.5 x 45.5 mm (1.9 x 1.8 in)
US45		79 x 27 mm (3.1 x 1.1 in)
US46		55 x 59 mm (2.2 x 2.3 in)
US47		99.5 x 54.5 mm (3.9 x 2.1 in)

NO.	Property	Test Method	Test results	Remark
1	Brinell hardness	EN15534	8.2N/mm <sup>2</sup>	
2	Boiling test	EN15534	Water absorption in weight: 0.49%	
3	Bond Strength	EN319	Average Bond Strength>2.3MPa No obvious abruption and damage after test	
4	Coefficient Linear Thermal Expansion	ASTM D696	35.6×10 <sup>-6</sup> mm/mm °C	
		EN15534	34.0×10 <sup>-6</sup> K <sup>-1</sup>	
5	Content of pentachlorophenol	CE ( EN14041(2004) )	2.99ppm	
6	Degree of chalking	EN15534	Rating 0, no chalking	
7	Formaldehyde Content	EN717-1	Non Detected	
		ASTM D6007-14	Non Detected	
8	Heavy Metal Content	EPA3051	Sb: ND, As: ND, Se: ND, Sn: ND	
9	Heat reversion	EN15534 EN479	0.17% (Test temperature: 100°C)	
10	Heat build-up	EN15534	Δ T=-2.7 C	
11	Lead Content Test	EUNo.628/2015	Non Detected	
12	Mould resistance	ASTM G21	Rating 0	
13	Moisture Content	EN15534 EN322	0.83%	
14	Neutral salt spray test	ASTM B117-2011	After 200 hours tests, there was no visible change appeared on the surface: Front surface: Δ E*=1.22, Grey Scale: 4-5 Back surface: Δ E*=1.06, Grey Scale: 4-5	
		EN15534 ISO9227	Δ E*=1.42, Grey Scale=4 (Exposure 96h)	
15	Pb, Cd, Hg, Cr <sup>6+</sup>	RoHs-IEC62321	Pb: ND, Cd: ND, Hg: ND, Cr <sup>6+</sup> : ND	

NO.	Property	Test Method	Test results	Remark
16	Resistance to scratch test	ISO4586-2	Rate 2	
17	Resistance to indentation	EN15534	Apply 2000N load Brinell hardness: 60Mpa, Rate of elastic recovery: 64%	
18	Resistance to artificial weathering	EN15534 ISO4892-2	After 2000h exposure $\Delta E^*=1.09$ , Grey Scale=4-5	
19	Rockwell Hardness	ASTM D785	78.7R	
20	Swelling and water absorption (24hours immersion)	EN15534-1 EN15534-4	① Swelling: 0.43% in thickness, 0.02% in width, 0.03% in length. ② Water absorption: 0.11%	
21	Swelling and water absorption (28days immersion)	EN15534	① Swelling: 0.67% in thickness, 0.04% in width, 0.07% in length. ② Water absorption: 0.27%	
22	SRI Testing	ASTM C1549 ASTM C1371 ASTM E1980	19	
23	Surface Bond quality	EN319	>2.08MPa	
24	Thermal Resistance	ASTM C518-2010	Thermal conductivity: 0.1589W/(m·k) Thermal resistance: 0.0830(m <sup>2</sup> ·k)/W	
25	Thermal conductivity	CE ( EN14041(2004) )	0.19738W/m·K	
26	UV Weathering test	ASTM G154	After 3000 hours test, Grey Scale3, $\Delta E^*=3.56$	
27	VOC&TVOC	ASTM D5116-11	Non Detected	
28	Water absorption	ASTM D1037	Water absorption(24h): 0.12%	
29	Installation Span	Manufacturers Specification	500mm on center	